

# Technical data sheet

## ULTRAFIX SB3 plus

### APPLICATIONS

Frame adhesives.

### GENERAL CHARACTERISTICS

- Two-components polyurethane adhesive
- Mounts screen mesh onto aluminum, steel, iron, plastic-coated and wood frames
- Long pot life mixture (more than 3 days if kept in closed container).
- Superior resistance to solvents and heat
- Ultrafix SB3 Plus is clear, high viscosity adhesive for all fabrics mesh-counts.

### DIRECTIONS FOR USE

Mix 100 parts of Ultrafix SB3 Plus with 20 part of Catalyst by weight. The mixture prepared has a life of at least 72 hours if kept away from air and moisture. To obtain optimal adhesion, degrease the frame. Stretch the fabric over the frame providing good contact between the two. Apply the prepared mixture with a brush. After the adhesive has dried and cured, release tension and remove the screen from the stretching system. Waiting time: at least 30 minutes

### HEALTH AND SAFETY

Before using, refer to appropriate material safety data sheets.

### STORAGE

When sealed in the original container and stored at temperature between 20 and 25°C, ULTRAFIX SB3 Plus will maintain original properties for 24 months from the date of production.

#### WARNING :

In winter time packages of adhesive exposed to low temperatures (close to 0°C) could increase quite a lot adhesive viscosity.

In case, keep containers in a warm place or, to short the process, place them in a hot air oven (40-45°C) for several hours. Operating in this way is possible to recover original conditions of the adhesive without deteriorations.

### PACKAGING

ULTRAFIX SB3 Plus is available in 0,75, 4,5 kilogram containers.

CATALYST ULTRAFIX SB3 Plus is available in 0,15 and 0,9 kilogram containers.

#### WARRANTY AND LIMITED REMEDY

The directions, recommendations and specifications contained in this Technical Data Sheet are meant as a guide to the use of the product and shall not bind the company. Product specifications are subject to change without notice.

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