



KFG SERIPLASTIK

ANTI-BLEED BASE

DESCRIPTION

Gray plastisol blocking ink for direct printing on polyester and polyester blend fabrics

FEATURES

- ◆ Underbase used to reduce dye migration of dyed polyester fabrics
- ◆ High Opacity on polyester and polyester blend fabrics
- ◆ Quick flash curing properties
- ◆ Can be overprinted with SERIPLASTIK series inks after flash curing
- ◆ Phthalate free and heavy metal free

PREPARATION

- ◆ Stir well before use
- ◆ Viscosity can be reduced by adding 3-5% SERIPLASTIK FLUIDIFICANTE (FLOW AGENT) 09.899

APPLICATION

SUBSTRATE: Dyed 100% Polyester, Dyed Polyester Blends

SCREEN: Maximum 110.80 Saati Hitex mesh

SQUEEGEE: 60 durometer for opaque printing

CURING: Temperature of 285-300°F. Time of 2-3 minutes

ADDITIVES: FLOW AGENT - (09.889)

ON PRESS CLEANING: Saati Chemicals

REMOVE PW4, PW9, or PW8 SCAQMD

RECLAIM: Saatichem REMOVE IR4, IR18, or IR8 SCAQMD

STORAGE

For best performance, products should be stored at temperatures between 64-85 degrees F and away from sunlight.

USEFUL SUGGESTIONS

- ◆ Always test the print characteristics, before starting production
- ◆ Plastisol inks do not resist dry cleaning, bleaching or ironing
- ◆ SERIPLASTIK ANTIBLEEDING BASE is PHTHALATE-free. Before using it, make sure that the squeegees, counter squeegees, screens and cases have been cleaned so there are no remnants of other plastisol print runs to prevent "pollution" from other print runs
- ◆ For a durable, water resistant stencil, use Saatichem Direct Prep 2 degreaser and Textil PHU photopolymer emulsion. The combination will render the stencil both water and solvent resistant yet easy to reclaim.
- ◆ For best performance use Saati Hitex mesh and Saatichem emulsion and chemicals

IMPORTANT NOTE

Any printing application should be pre-tested for performance. Using this product for any purpose other than the specific application is done at users own risk. The information in this technical sheet is deemed correct, but due to many variable factors, Kiiian, KFG, and SAATI will not accept any liability arising from the performance of the product or for any loss or damage arising out of the use of this product. The information in this data sheet may change due to our policy of constant improvement.